

#### Reversible solid oxide cells for improving gridscale renewable energy implementation

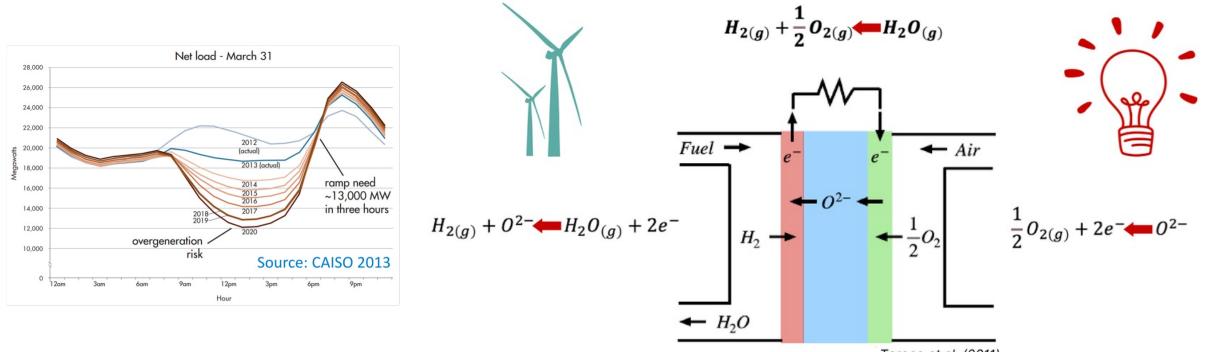
Jillian Rix Mulligan IGS 2023 Summer Fellow Advisor: Professor Soumendra Basu

**Boston University** Institute for Global Sustainability Division of Materials Science and Engineering





### Reversible solid oxide cells



Taroco et al. (2011)

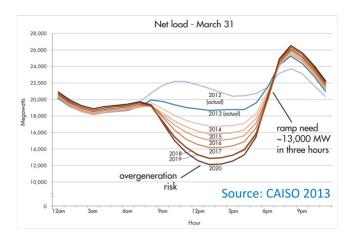
# Project goals

#### 1. Microstructure evolution during operation

• Characterizing cell microstructure and performance degradation

#### 2. Costs of RSOC implementation and scale-up

- Costs of novel electrode microstructures
- Remaining obstacles to RSOC adoption

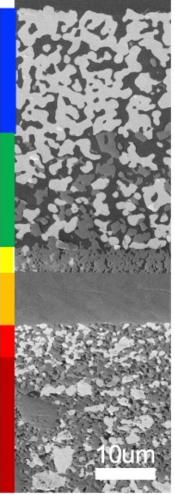


NNO/NDC50 Nd<sub>0.5</sub>Ce<sub>0.5</sub>O<sub>2</sub> GDC10 8YSZ Ni/YSZ active layer

NNC

Nd<sub>2</sub>NiO<sub>4</sub>

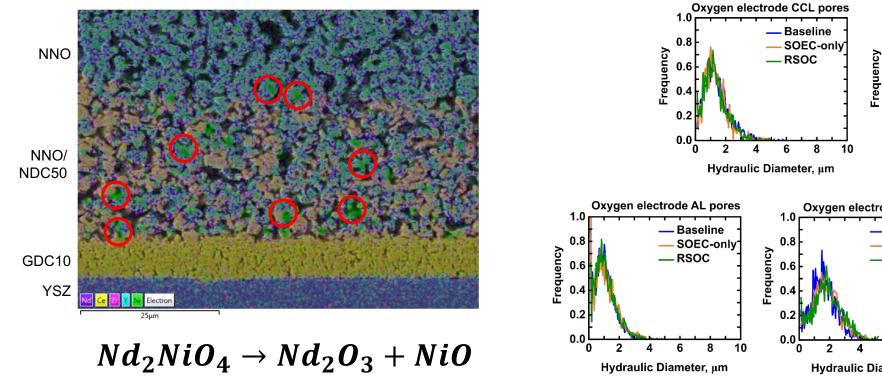
Ni/YSZ support layer

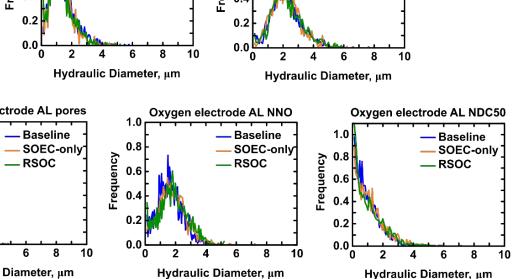


#### **L**IGS

# Microstructure evolution during operation

Oxygen electrode is stable over 500hrs of operation





1.0

0.8

0.6

Oxygen electrode CCL NNO

Baseline

- RSOC

— SOEC-only

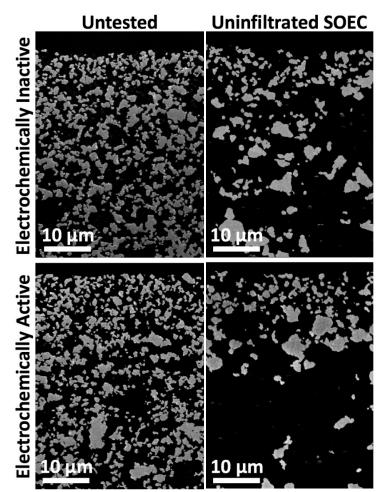


# Microstructure evolution during operation

- Fuel electrode degradation occurs due to loss of active reaction sites
  - 1. Loss of connected Ni phase
  - 2. Coarsening of connected Ni phase

	Untested	Uninfiltrated SOEC
Change in connected Ni fraction (%)	-2.65	-23.15
Change in connected Ni particle size (%)	-2.22	20.77

 GDC-infiltration mitigates both these degradation behaviors



Images collected by Emily Ghosh



## Costs of RSOC implementation and scale-up

• Compared energy costs of materials and processing for conventional and novel oxygen electrode

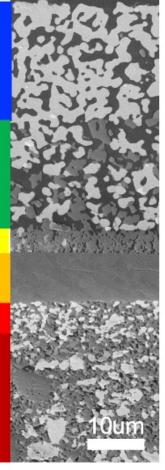
Oxygen electrode material	Total Energy Cost (MJ/Kg)	Electrolysis current density (Acm <sup>-2</sup> )	Fuel cell current density (Acm <sup>-2</sup> )
LSM-YSZ	235	0.085	0.1
LSCF-CGO	478	1.08	0.93
NNO-NDC50	446	1.67	1.31

Database: Granta, Jung et al. (2016), Akter et al. (2022)

NNO Nd<sub>2</sub>NiO<sub>4</sub>

NNO/NDC50 Nd<sub>0.5</sub>Ce<sub>0.5</sub>O<sub>2</sub> GDC10 8YSZ Ni/YSZ active layer

Ni/YSZ support layer





## Costs of RSOC implementation and scale-up

Material	Critical list?	Abundance risk	Environmental country risk	Sourcing and geopolitical risk	Main sources
Gd	US and EU	Medium	Very high	Very high	China, US, Russia, India
Се	US and EU	Medium	Very high	Very high	China, US, Russia
Ni	None	Medium	Very low	Very low	Australia, Russia, Canada, Indonesia, Philippines
Nd	US and EU	Medium	Very high	Very high	China, US, India
Sr	US and EU	Low	Medium	High	Spain, China
Co	US and EU	Medium	Low	Medium	Congo, Canada, China
Fe	None	Very low	Low	Low	China
La	US and EU	Medium	Very high	Very high	China, US, India
Mn	US	Low	Very low	Very low	Australia, Brazil, South Africa
Y	US and EU	Medium	Very high	Very high	China
Zr	US	Low	Very low	Very low	Australia, South Africa, China

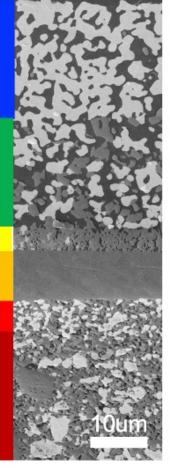
NNO Nd<sub>2</sub>NiO<sub>4</sub>

NNO/NDC50 Nd<sub>0.5</sub>Ce<sub>0.5</sub>O<sub>2</sub> GDC10

8YSZ Ni/YSZ active

layer

Ni/YSZ support layer



Database: Granta

#### **L**IGS

# Costs of RSOC implementation and scale-up

#### **Performance and efficiency**

- <u>Stability:</u> current technologies have shown potential lifetimes up to 40,000h (Bosio 2023)
- <u>Cost:</u> Commercial targets require 80,000hr+ to be competitive (Bosio 2023)

#### Implementation

- Load following capability (Baldinelli 2019)
- High initial investment and public opinion (Salim 2022)
- Optimizing system management (Bianchi 2023)
- Thermal energy consumption and balance (Min 2022, Bianchi 2021)

#### **Durability and system lifetime remains largest barrier**



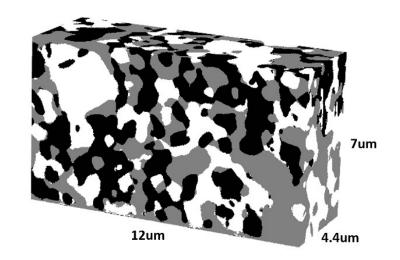
## Future directions

#### Challenges

- Sample preparation and training on new instrumentation
- Long test times and large sample size requirements
- Accounting for lab-scale vs. industry scale production of electrodes

#### **Future work**

- 3D reconstruction characterization
- Continuing characterization with TEM
- Communicating and visualizing the challenges of renewable energy intermittency



# Acknowledgements

Advisor: Prof. Soumendra Basu

Thesis committee: Prof. Uday Pal, Prof. Srikanth Gopalan, Prof. Emily Ryan

Research: Emily Ghosh, John-In Lee, Dr. Alexey Nikiforov

**Support**: Rebecca Pearl-Martinez, Prof. Benjamin Sovacool, Prof. Cutler Cleveland, Heather Clifford, Heather Quinlan-Baron, Roselourdes Deshon Mejia







## Selected citations

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